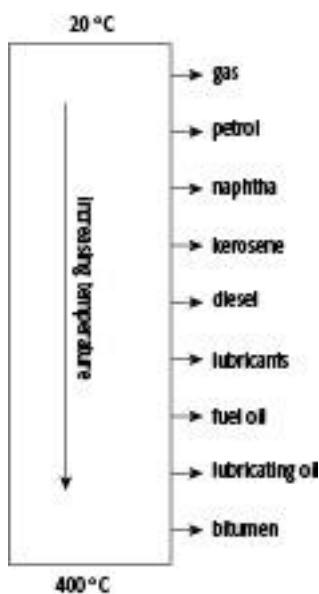


## Distillation of petroleum and cracking

### 1 Distilling petroleum

Many useful chemicals can be obtained from petroleum (crude oil). The first stage to obtaining these fractions and compounds is fractional distillation of the petroleum.

#### *In the petrochemical industry*



- ① Petroleum is vaporised and fed into the bottom of the fractionating column.
- ① As the vapour rises, different fractions condense at different levels.
- ① The different fractions are run off down separate pipes.
- ① Gases, which do not condense, are led off at the top.
- ① Bitumen, which leaves at the bottom of the tower, is

a Why do the gases not condense?

.....

b Why do the fractions condense at different levels?

.....

c Which fraction has the higher boiling point, petrol or naphtha?

.....

d Why does the bitumen not vaporise?

.....

e Complete the table by giving one use for each of the following fractions.

Fraction	Use
petrol (gasoline)	
naphtha	
kerosene (paraffin)	
lubricating oil	
bitumen	

2 Complete these sentences by choosing the correct word from each pair.

The hydrocarbons in petroleum are called **alkanes / alkenes**. Their carbon atoms are joined by **single / double** bonds. They cannot form any extra bonds so they are said to be **saturated / unsaturated**. When long- chain hydrocarbons from petroleum are cracked, **alkanes / alkenes** such as ethene are formed. Ethene has a carbon-carbon **single / double** bond. This can open up to add more atoms, so ethene is said to be **saturated / unsaturated**.

TOTAL: \_\_\_/15